# Cygnus Instruments Cygnus MINI ROV Mountable Ultrasonic Thickness Gauge





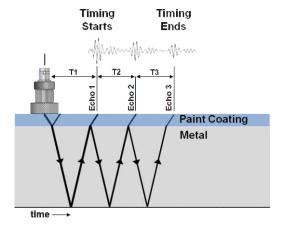
#### **KEY FEATURES**

- Designed specifically to mount onto small observation ROV's.
- Supplied with CygLink software to display and log thickness measurements from the ROV on a computer at the surface which can be saved to a file and printed out.
- The Cygnus Top Side Repeater (TSR) is available as an option and has the facility to display the thickness measurements remotely and overlay them on to a video signal. This allows the measurements to be superimposed on the ROV camera's monitor screen.
- Easy calibration at the surface via CygLink software or Top Side Repeater (TSR) unit.
- Optional dedicated probe holder to allow measurements on curved or flat surfaces.
- Only one twisted pair is required to transfer the data to the surface.



### **BENEFITS OF MULTIPLE-ECHO**

- Measures remaining metal thickness on corroded and coated structures
- All measurements are error checked using 3 return echoes to give repeatable, reliable results
- Accepted by all major classification societies
- Greatly reduces inspection time and costs
- Echo strength indicator to aid measurement.



With Multiple-Echo, readings are taken by measuring the time delay between any three consecutive backwall echos. The time of T1 (coating thickness) is ignored. The times of T2 and T3 are equal to the time that it takes to travel through the metal. Only by looking at three echoes can the measurements be automatically verified (where T2 = T3).

#### **CYGLINK SOFTWARE**

CygLink is a Windows® application for PCs that allows remote viewing and data logging for the Cygnus Mini ROV gauge. CygLink displays the thickness measurements in real-time and these can then be logged.



Each recorded measurement can have pre-set comments and/or a manually typed note added.

The data logged measurements can be recorded in a Linear List. Each survey can have separate groups of measurements within it and a "Reference" and "Minimum" thickness set.

Reports can be created either as a .pdf or the data exported to a .csv

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# **OPTIONS**

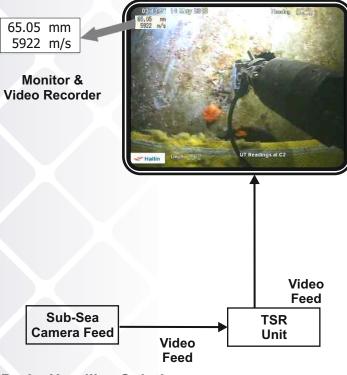
# Top Side Repeater (TSR) - Optional

The Top Side Repeater is a small display unit that can be used to display the thickness measurements sent from the Cygnus Mini ROV gauge to the surface.

Kit includes data and video cables.

# **TSR Video Overlay Facility**

The Top Side Repeater can also superimpose the thickness measurements on to a composite PAL or NTSC video signal to display it on a monitor screen and/or the video recording of the survey. This provides a thickness measurement that can be linked to a position or place in the video recording.



#### **Probe Handling Solutions**

Complementing the Cygnus Mini ROV Mountable thickness gauge, the Cygnus G1 is designed for use on observation, inspection and light workclass ROVs whilst the S1 probe handler is developed for use on inspection and medium sized ROVs carrying out ship hull

Details of this system and others can be found in separate brochures available on request or downloaded from our website.

#### KIT CONTENTS

- Cygnus Mini ROV Gauge
- Probe cable with marinised remote probe 0.95 m (3 ft)
- Sealed 4-way connector with fly lead including 9 way connector
- RS-422 to RS-232 converter
- Test cable
- Cyglink data logging software
- Membrane couplant for the UT probe
- Spare membranes for the UT probe
- Membrane locking ring key
- Spare O-Rings for ROV
- 15 mm (1/2") test block
- Operation manual
- Carry case
- Silicone grease
- \*Optional Topside Repeater with video overlay facility kit.

#### **SECIFICATION**

**Materials** Sound velocities between 1000 m/s and

9995 m/s

3 mm - 250 mm (0.110" - 9.994") Measurement

with 2.25 MHz probe Range in Steel

> 2 mm - 150 mm (0.065" - 6.000") with 3.5 MHz probe 1 mm - 50 mm (0.045" - 4.000")

with 5.0 MHz probe

**Accuracy** ±0.1 mm (±0.004") or 0.1% of thickness

measurement, whichever is greatest, when calibrated in accordance with Cygnus Instruments calibration procedure

0.05 mm (0.002") Resolution

Single crystal soft-faced compression **Probes** 

13 mm (½") - 2.25, 3.5 or 5 Mhz (lower frequency probes offer better penetration on heavy corrosion/coatings)

7.0 - 30 V dc @ 150 mA (max) **Power** 

Display (Not included) PC or laptop with VGA

160 mm x 62 mm (6.299" x 2.441") Size

Weight 550 g (19.4 oz)

Operating Temp. -10°C to +50°C (14°F to 122°F)

**Approvals** RINA Type approved

**Testing** Tested to 500 m (1,500 ft) depth

Communication RS-422, Simplex Single Pair, 2400 Baud (RS-232 9600 Baud output available as special order)

Compliance CE, British Standard BS EN 15317:2013 (Group 1)

(specification for the characterisation and verification of ultrasonic thickness measuring equipment)

**Environmental** RoHS, WEEE compliant

3 years on gauge and 6 months on probe Warranty